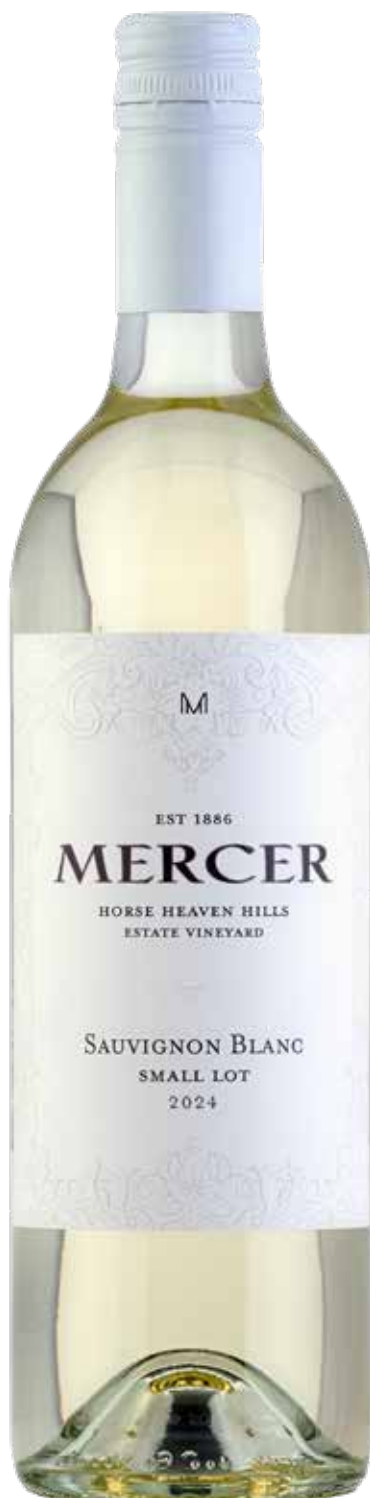


# Sauvignon Blanc

**LABEL:** SMALL LOT

**AVA:** HORSE HEAVEN HILLS

**VIN:** 2024



## WINEMAKER'S NOTES

Aromas of savory herbs, crushed rocks, and ripe pineapple create a fresh, inviting bouquet. Silky and smooth with layered stone fruit and a hint of spice, offering depth and complexity. Crisp and well-balanced, with bright acidity and vibrant citrus undertones. Clean and refreshing, with lingering lemon zest and a touch of minerality.

## VINEYARD SOURCING

The fruit for this wine came from our estate Eagle & Plow, Culloden, and Spice Cabinet Vineyards in the acclaimed Horse Heaven Hills.

## GROWING SEASON

Bud break occurred later than usual. Despite the later start, the growing season unfolded at a relatively steady pace with few hot days and mild temperatures through the summer. This allowed for gradual development of the fruit. 2024's vintage was shaped by its slower start, steady progress, and a climate that allowed for gradual, high-quality ripening. It required a careful balance of patience and resilience, ultimately resulting in exceptional fruit.

## WINEMAKING

Harvest Date: September 19, 2024 & October 5, 2024

Brix: 24 & 23.7

Primary Fermentation: Spice Cabinet & Culloden were co-fermented in stainless steel, while Eagle & Plow, harvested 16 days later, was fermented separately in stainless steel.

Aging: 6 months in stainless steel on fine lees

Blending Date: January 6, 2025

Bottling Date: March 13, 2025

Drinkability: 2025-2028

Cases Produced: 332

## TECHNICAL NOTES

Appellation: Horse Heaven Hills

Blend: 100% Sauvignon Blanc

Alcohol: 13.2%

T.A: 0.6 g/100 ml

pH: 3.4

RS: 0.2%

**WALLA WALLA:** (509) 204 - 5450    **ADDRESS:** 18 E Main St | Walla Walla WA 99336

**PROSSER:** (509) 786 - 2097    **ADDRESS:** 3100 Lee Road | Prosser WA 99350

**MERCERWINE.COM**